



WELCOME
TILES

▶ **12mm**
thickness

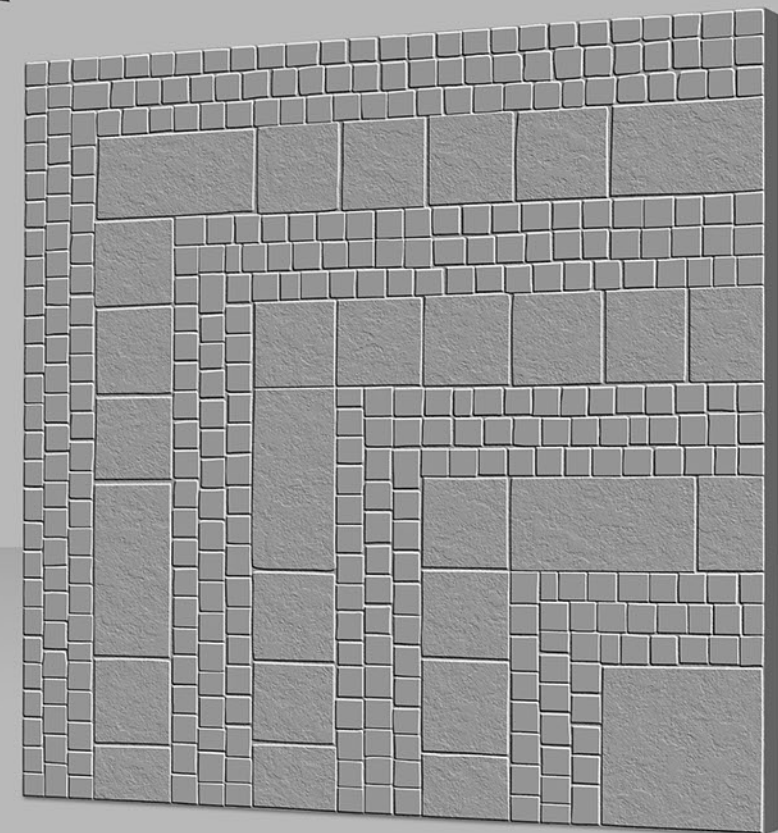
600X
600MM

HEAVY
DUTY

Give your Outdoor
space a perfect look

Rocken

punch series



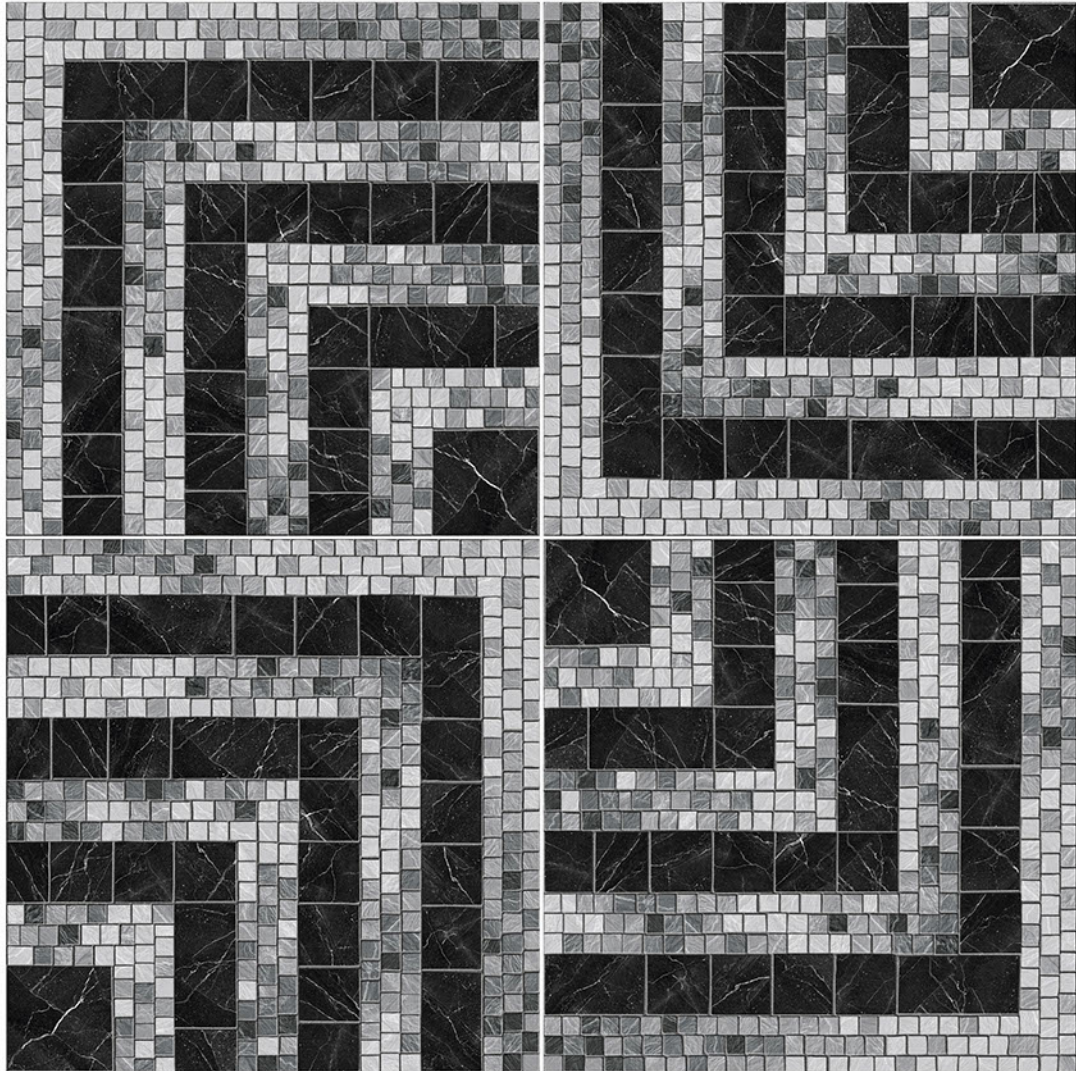
Size:
600x**600**mm
Finish : Matt

3D Punch

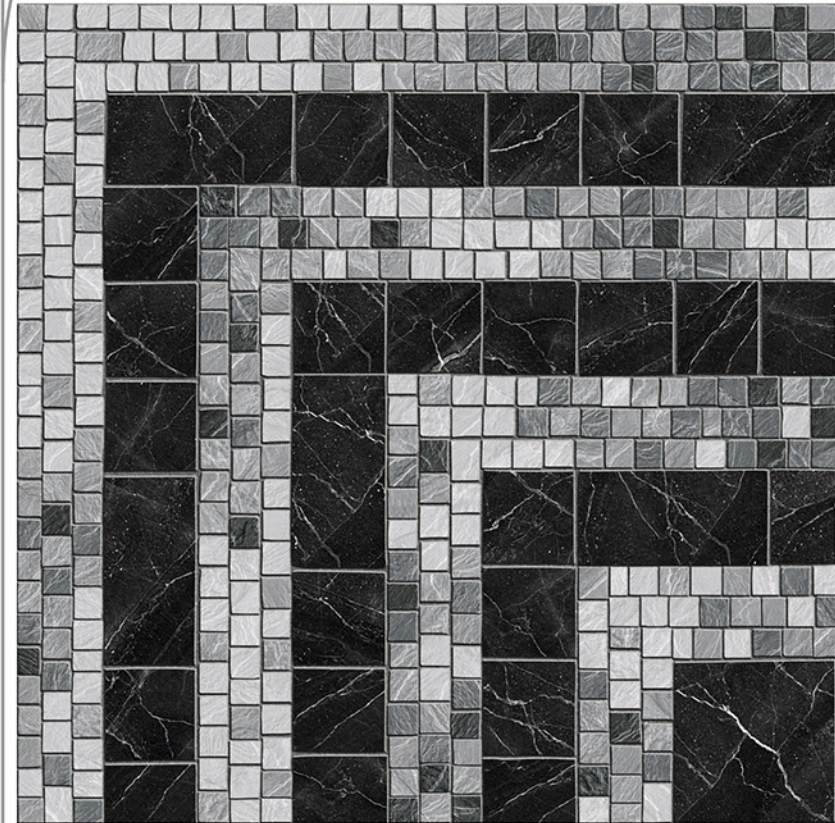
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection

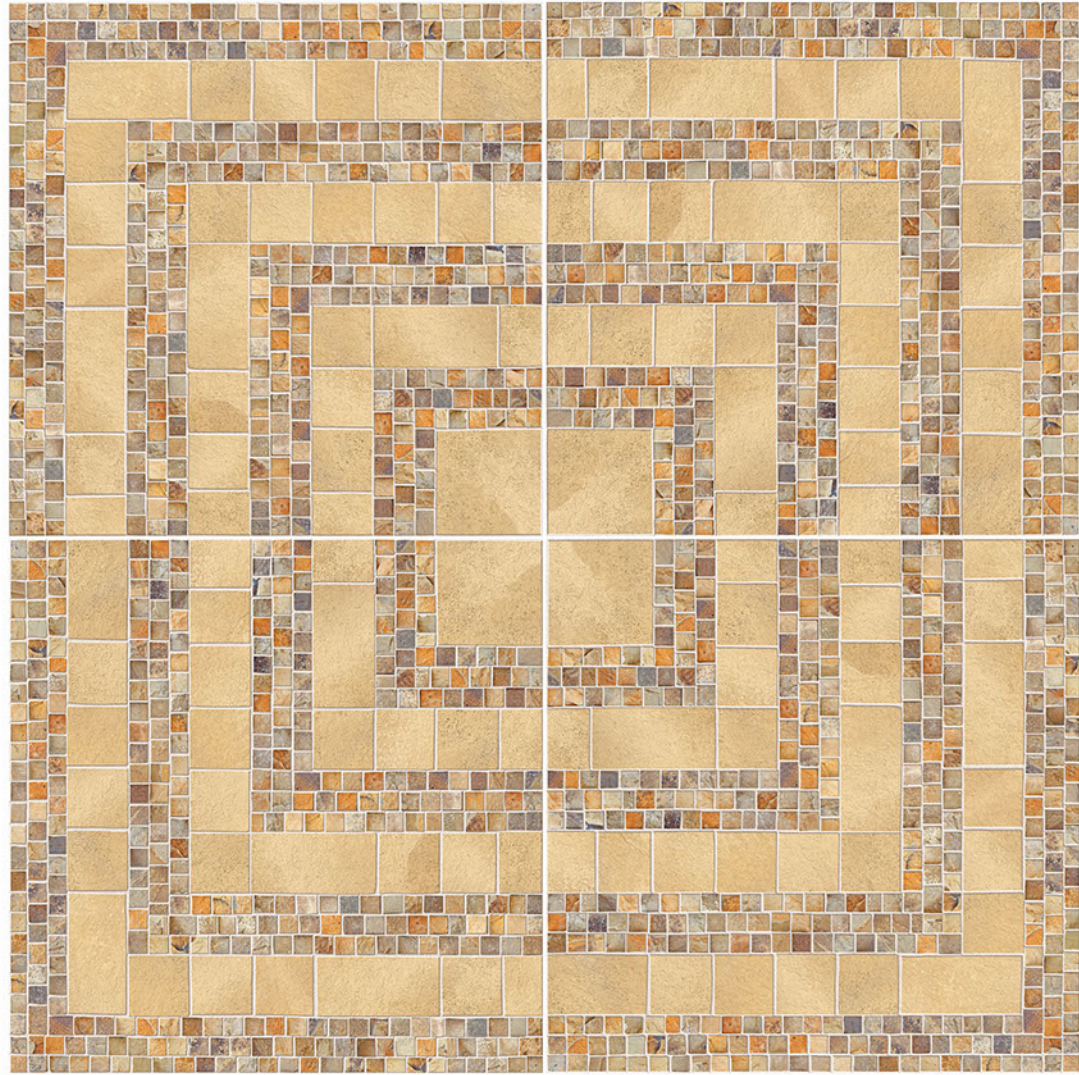


Rocken 01

Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection



Rocken 02



IMPACT
RESISTANCE



HIGH
STRENGTH



ZERO
MAINTENANCE

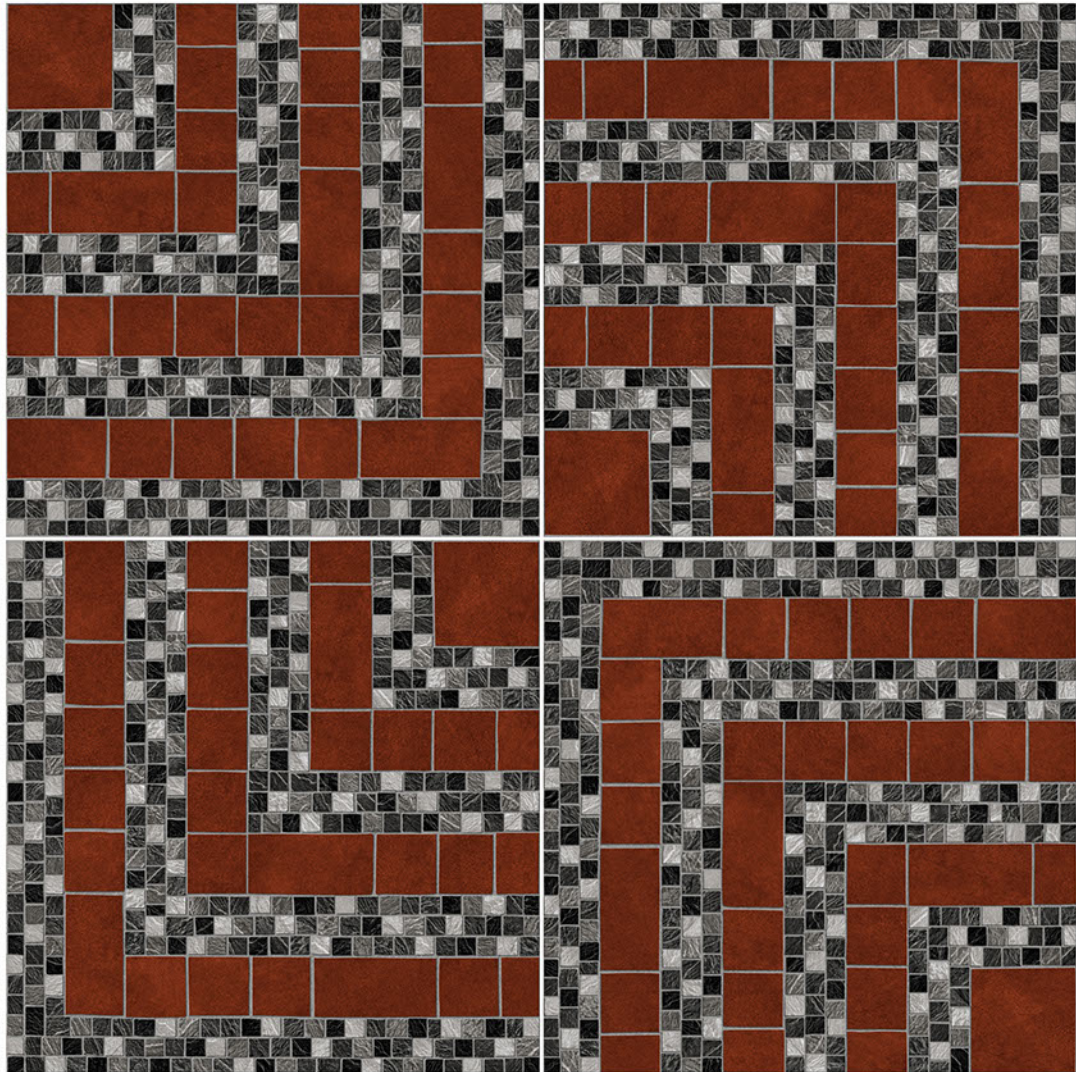


100 %
WATER PROOF

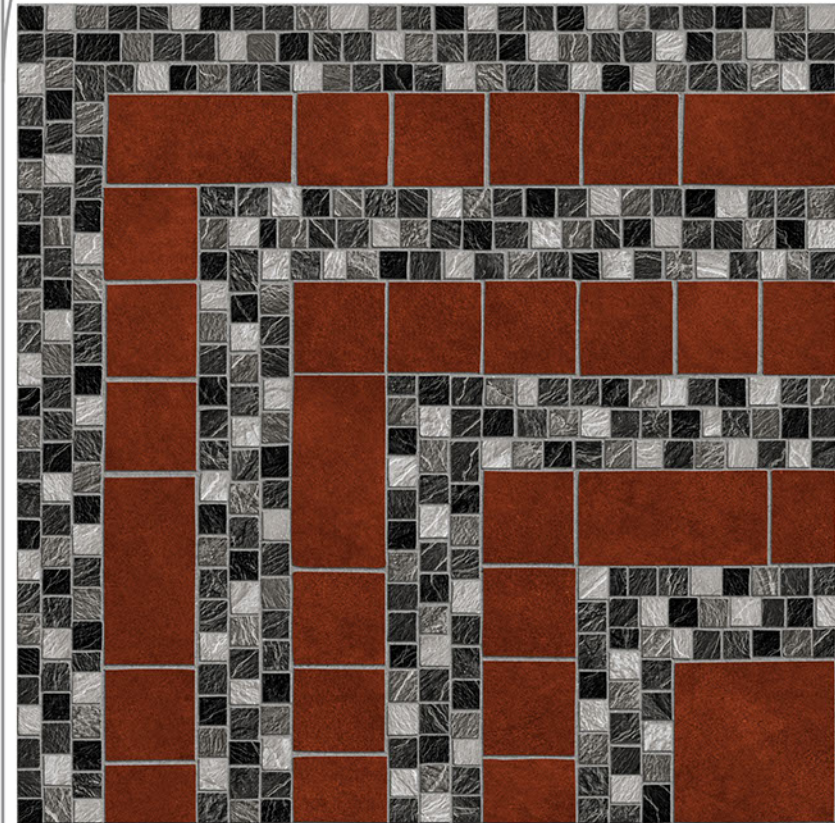
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection



Rocken 03



IMPACT
RESISTANCE



HIGH
STRENGTH



ZERO
MAINTENANCE

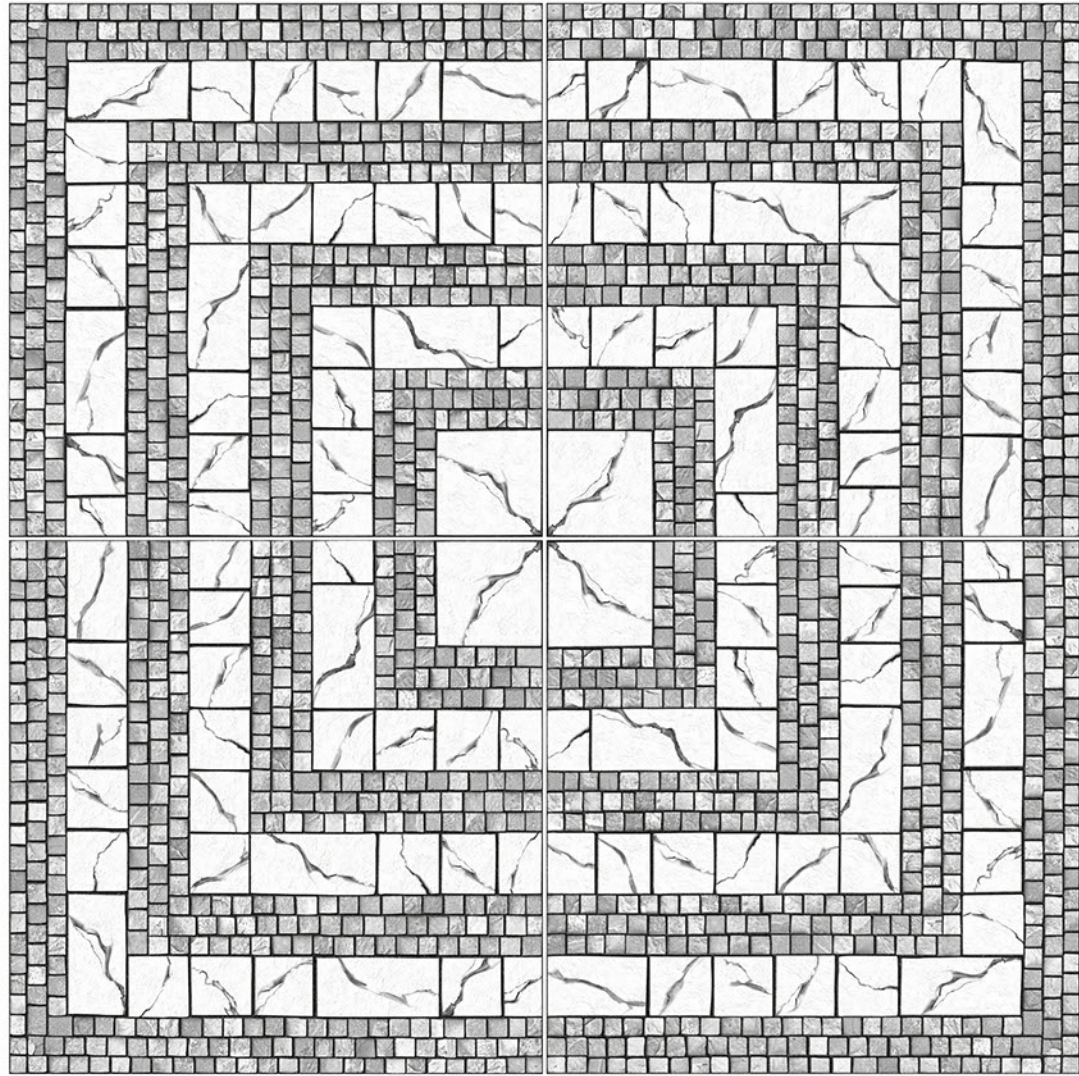


100 %
WATER PROOF

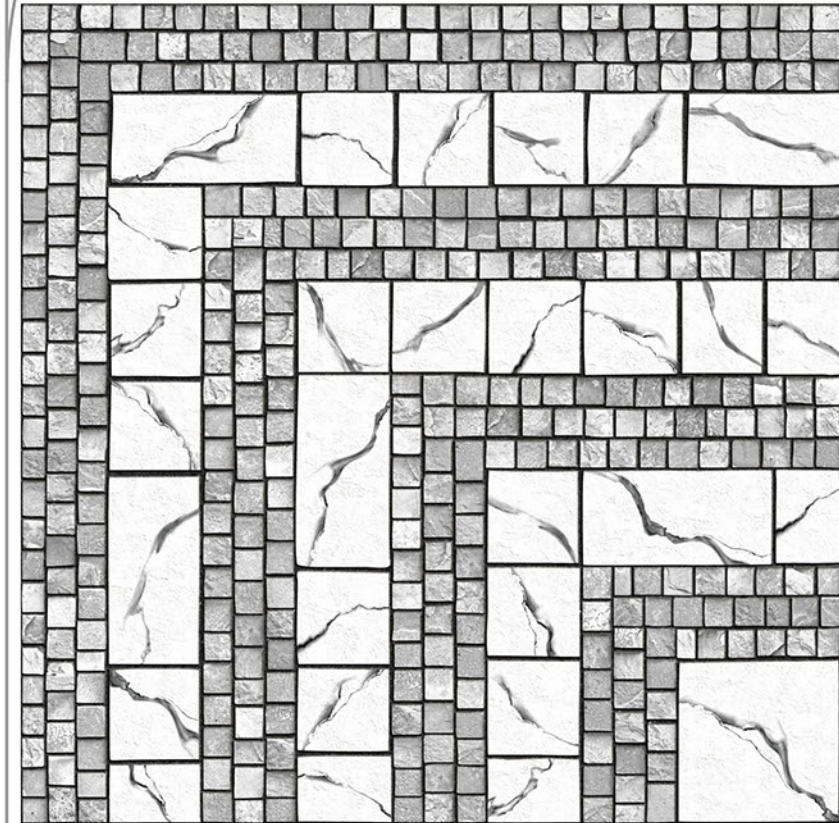
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection

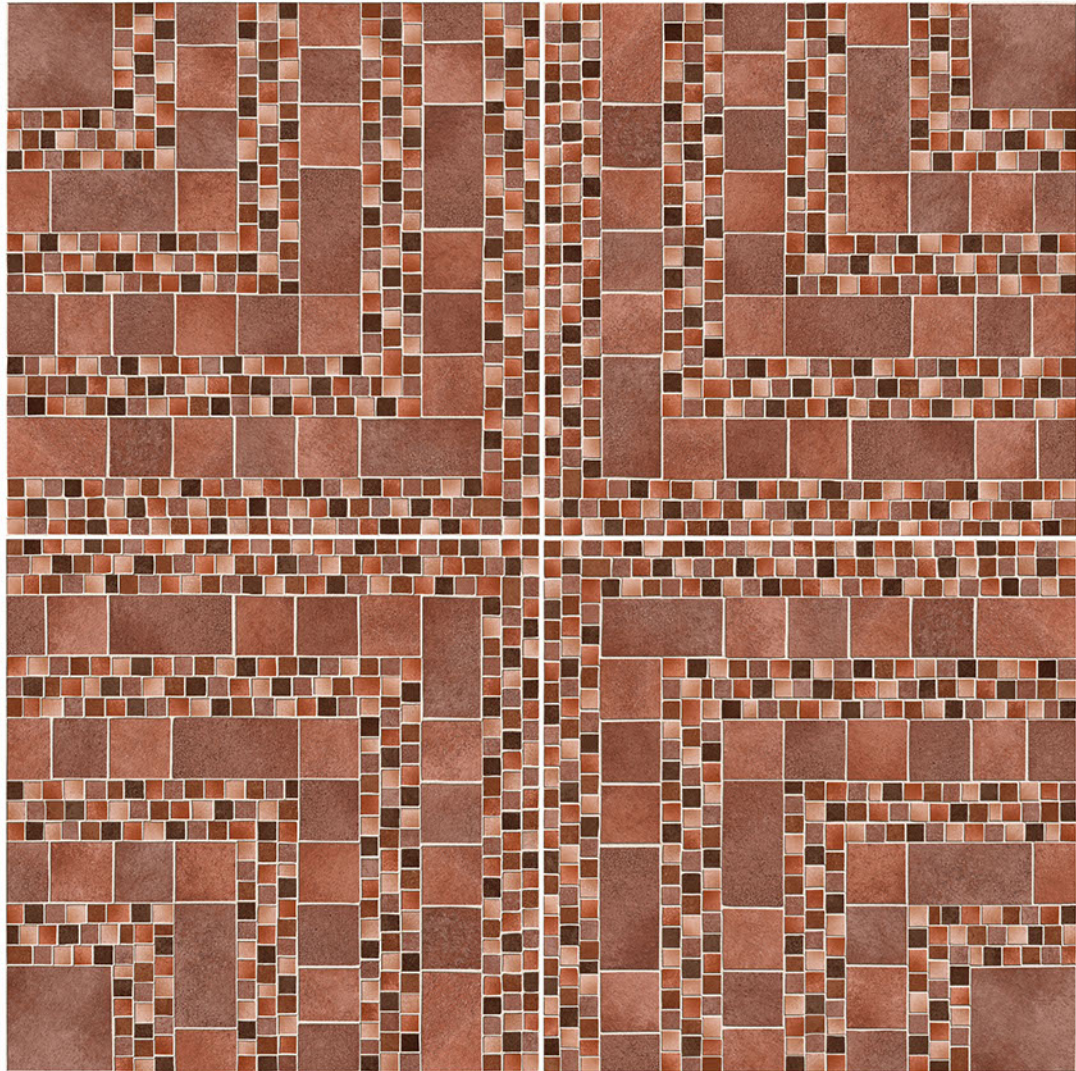


Rocken 04

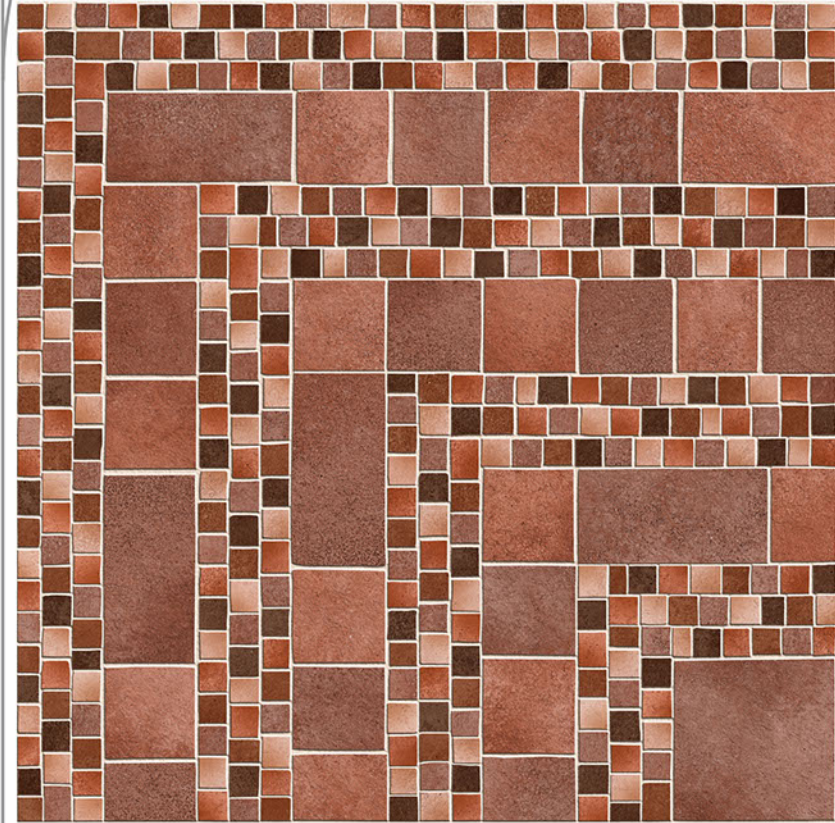
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection

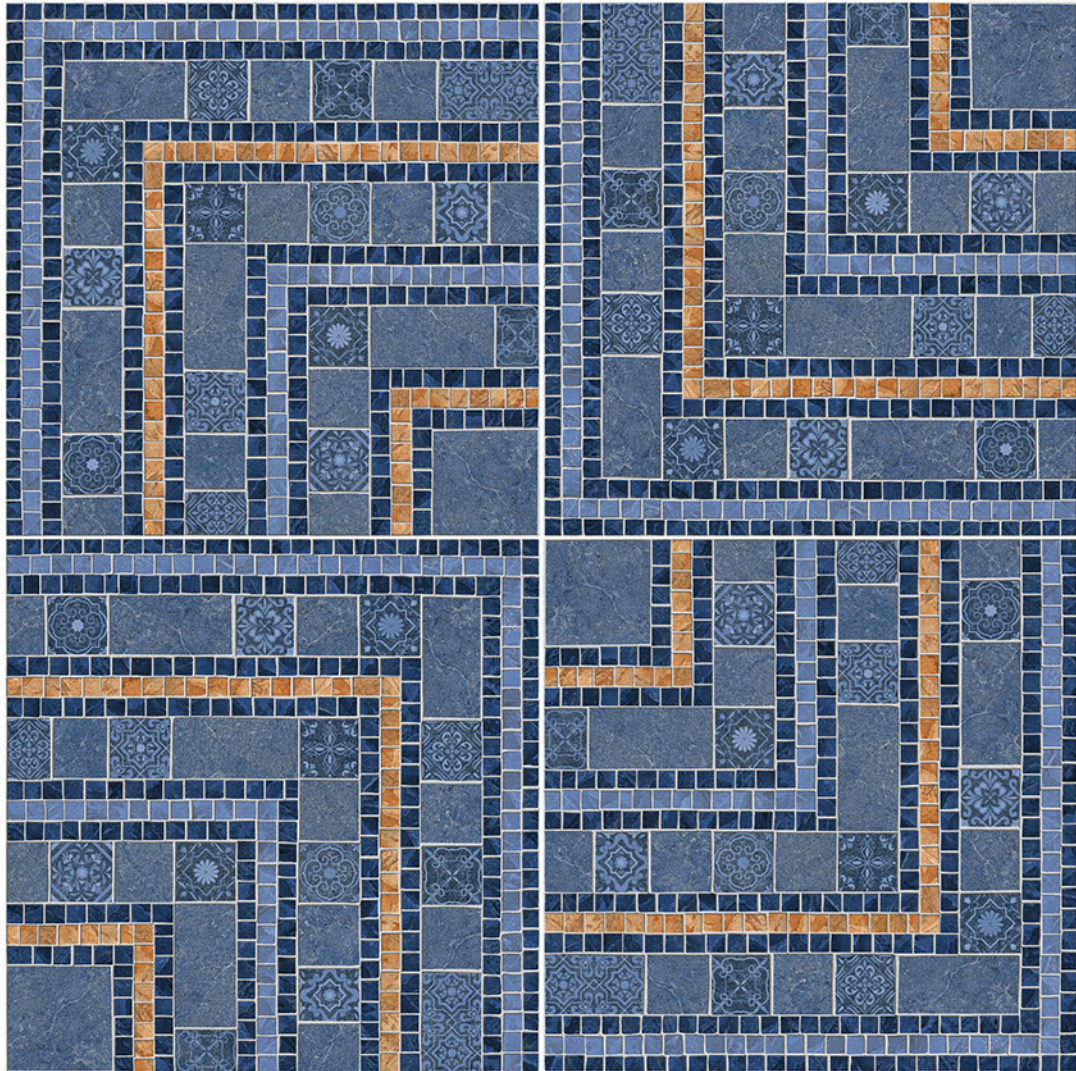


Rocken 05

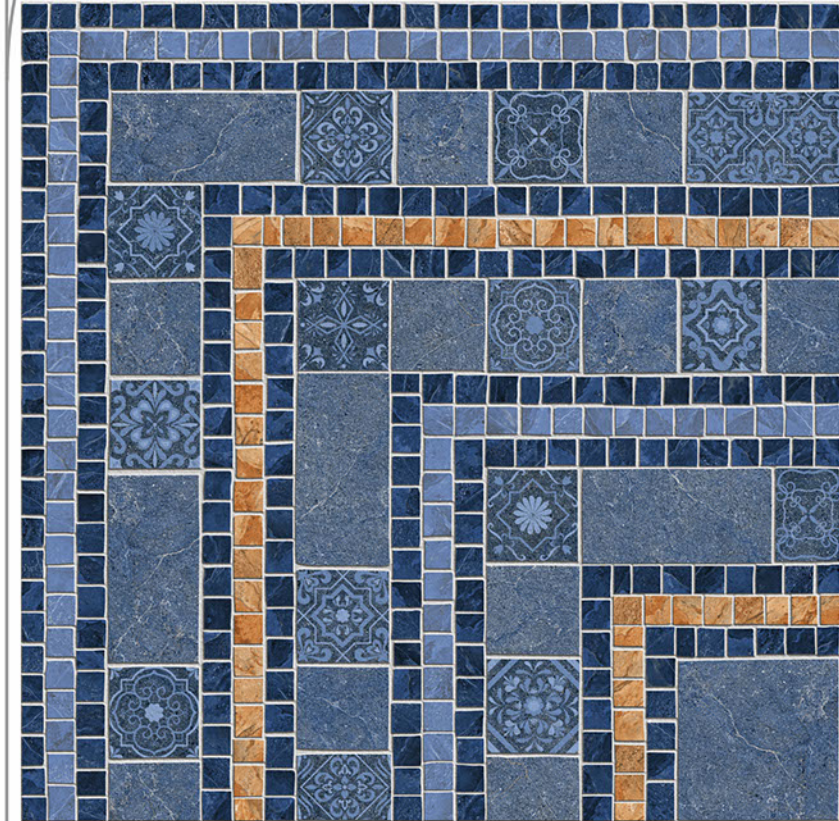
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection

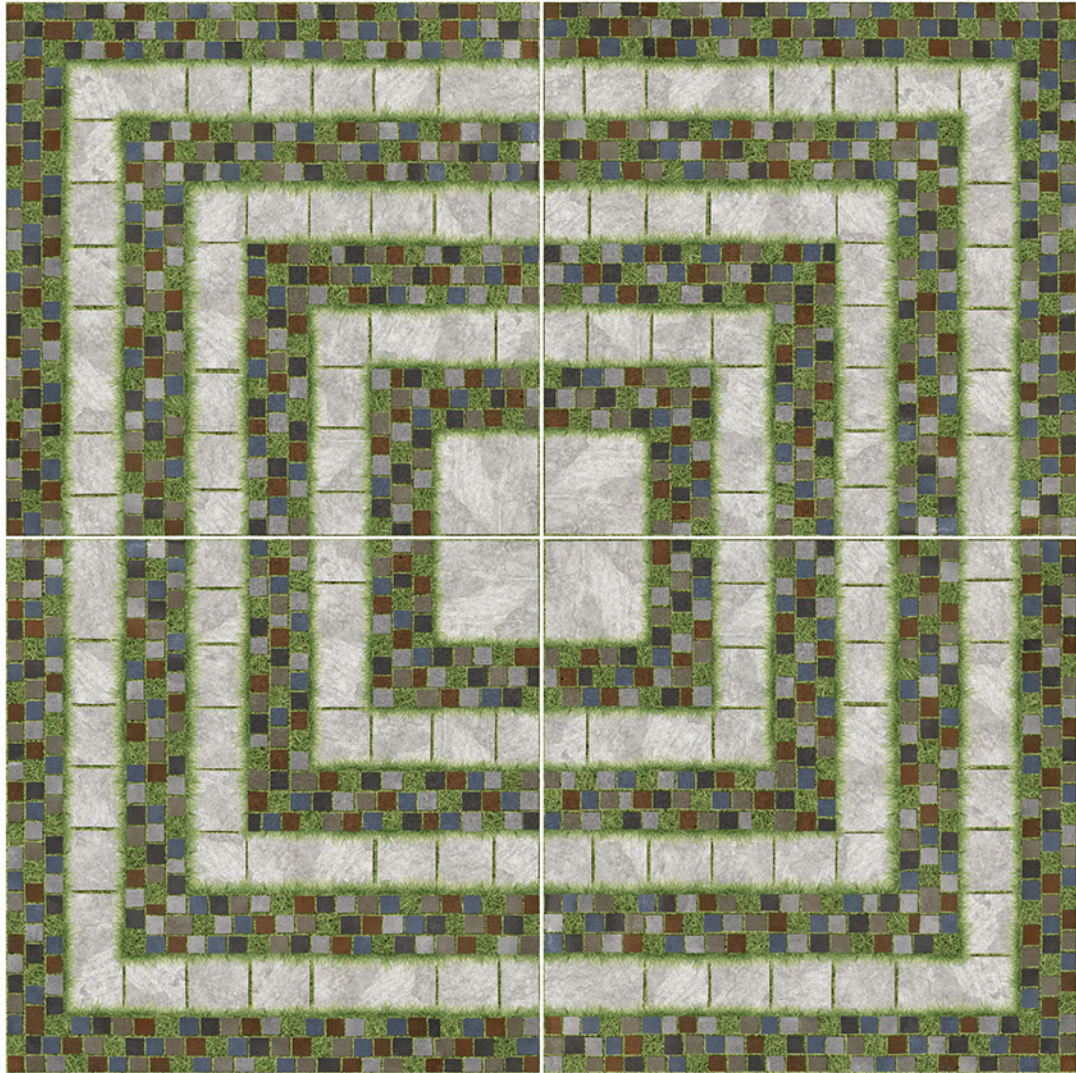


Rocken 06

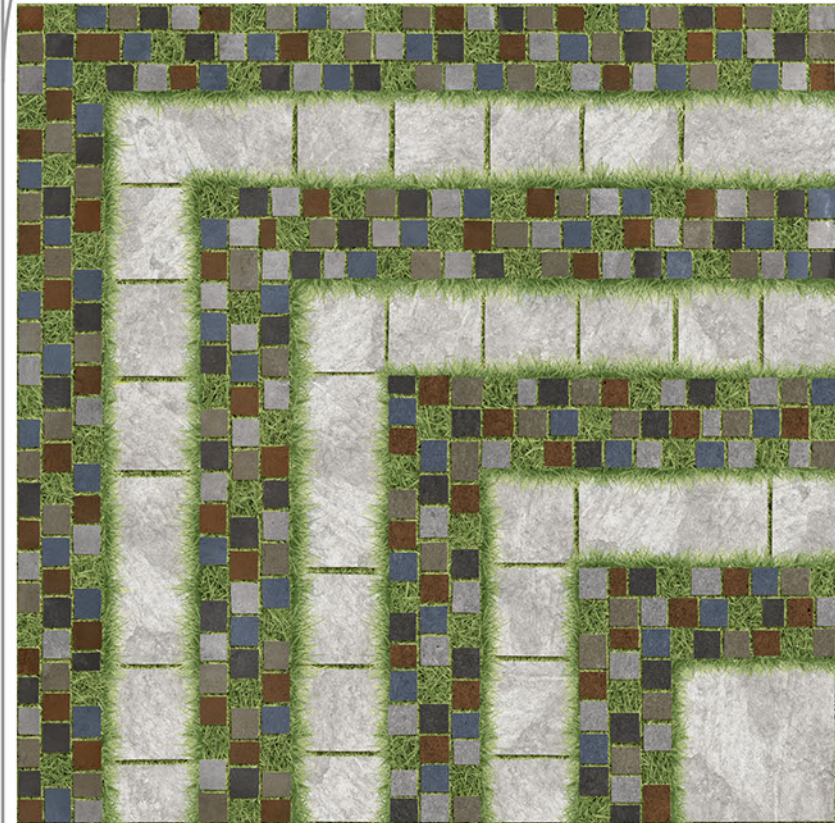
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection



Rocken 07



IMPACT
RESISTANCE



HIGH
STRENGTH



ZERO
MAINTENANCE



100 %
WATER PROOF

Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection



Rocken 08



IMPACT
RESISTANCE



HIGH
STRENGTH



ZERO
MAINTENANCE

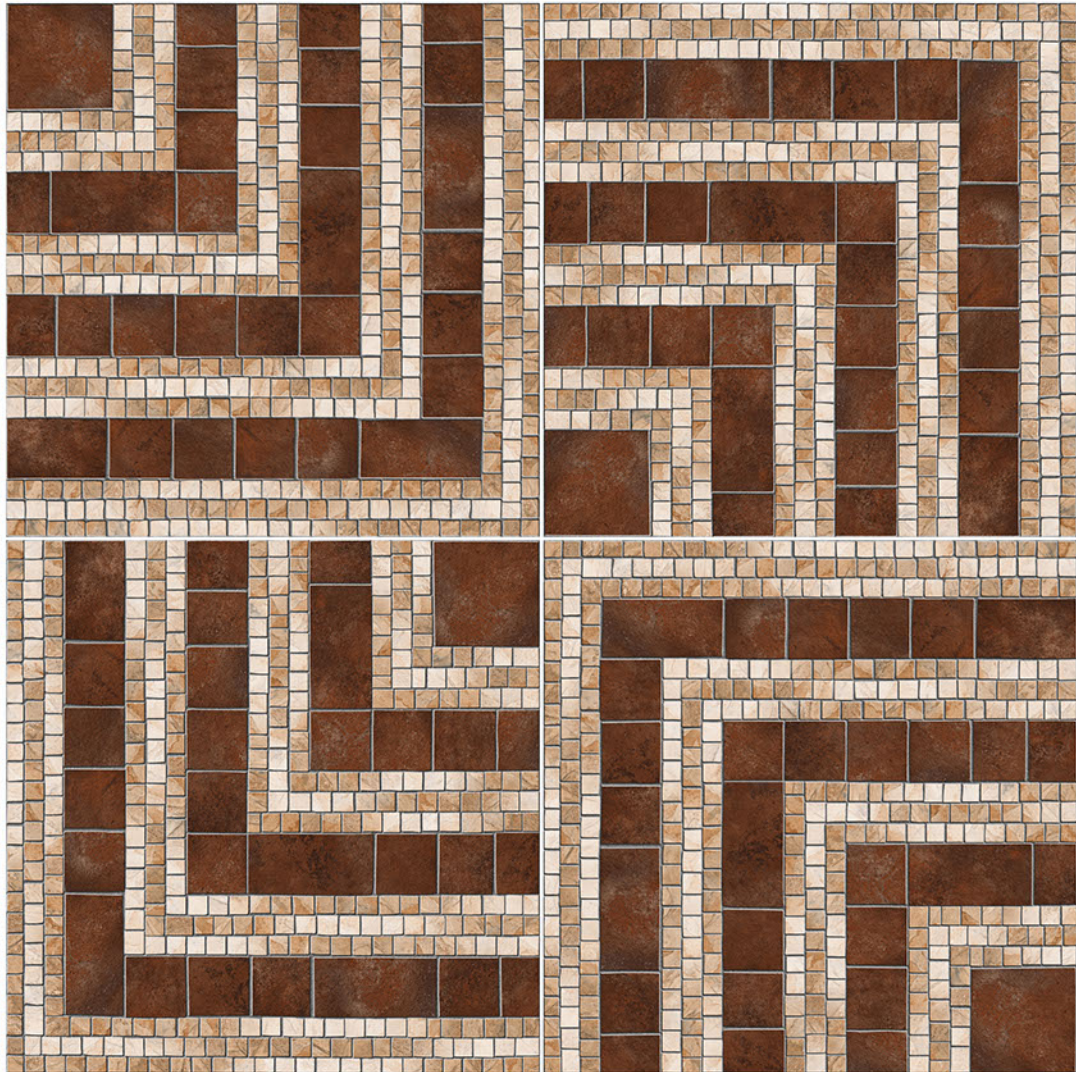


100 %
WATER PROOF

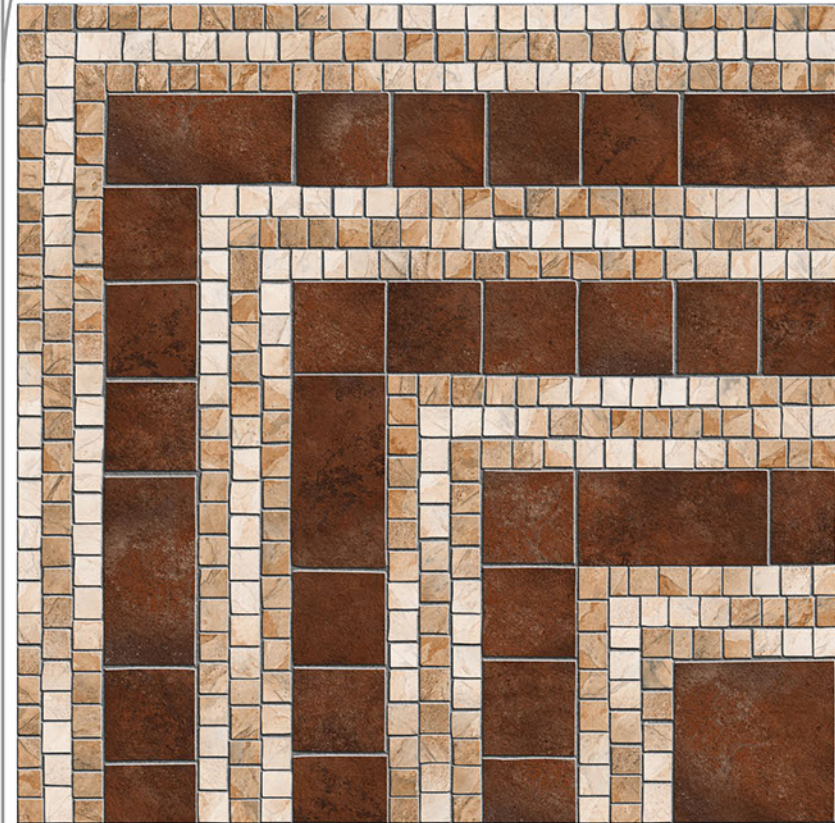
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection



Rocken 09



IMPACT
RESISTANCE



HIGH
STRENGTH



ZERO
MAINTENANCE

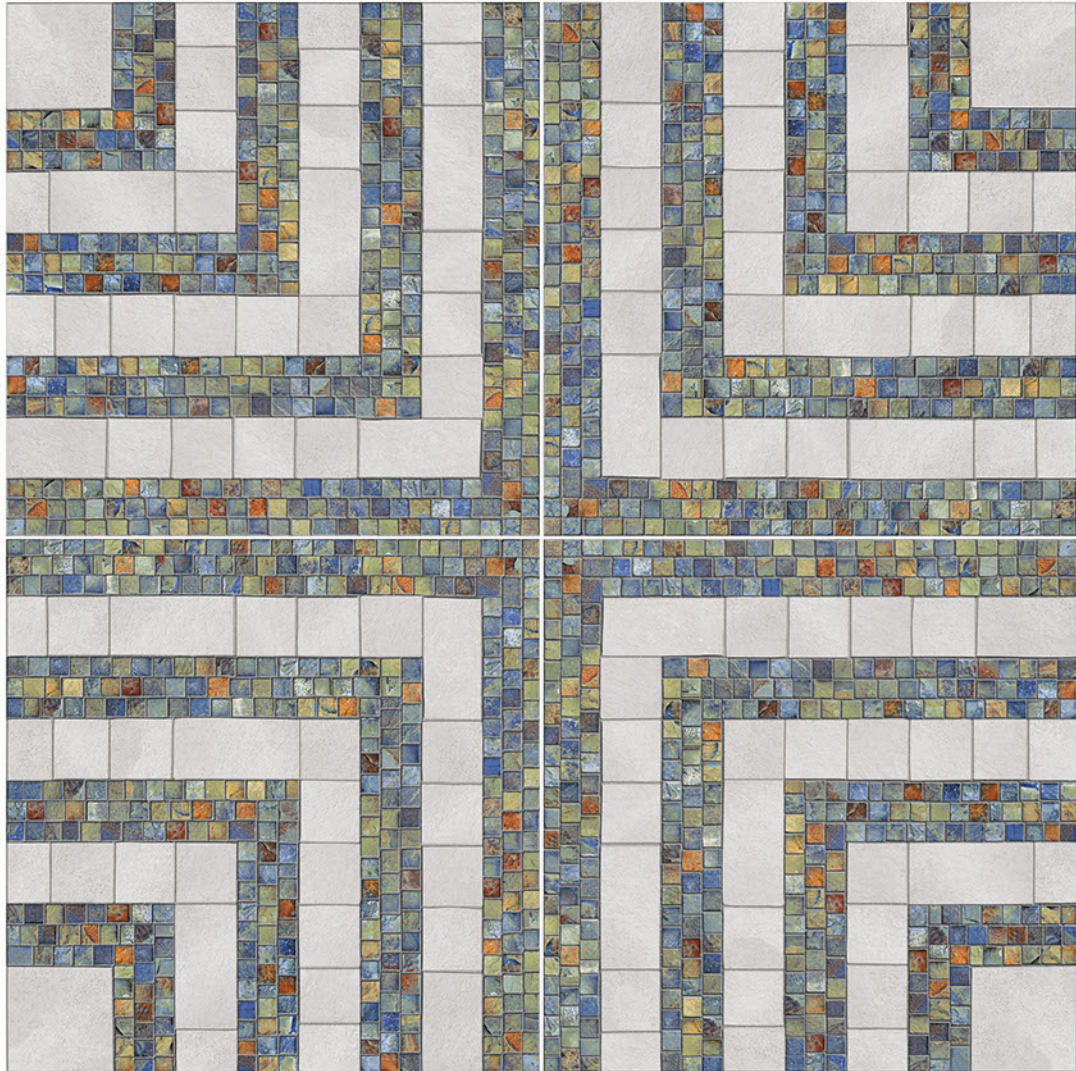


100 %
WATER PROOF

Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection

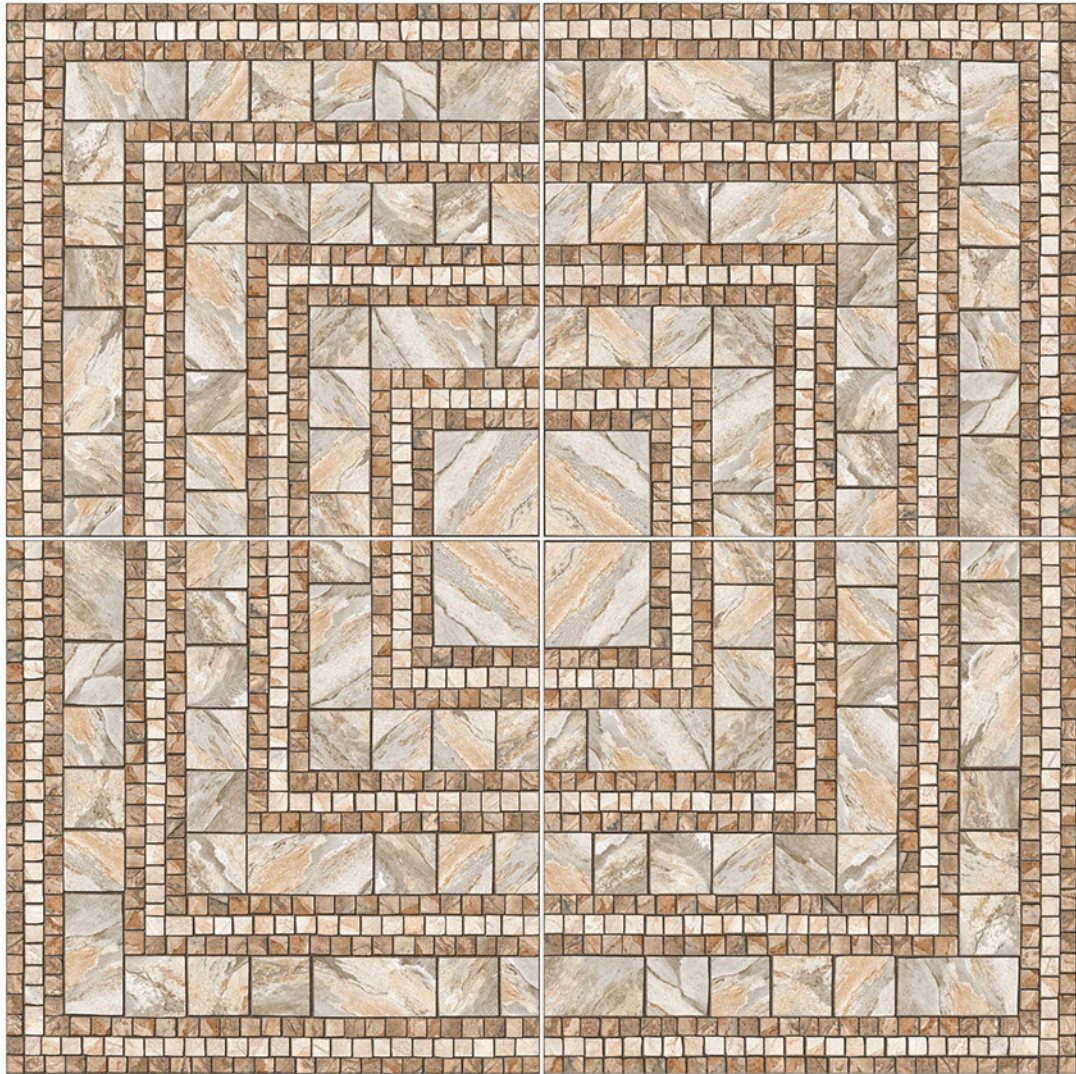


Rocken 10

Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection

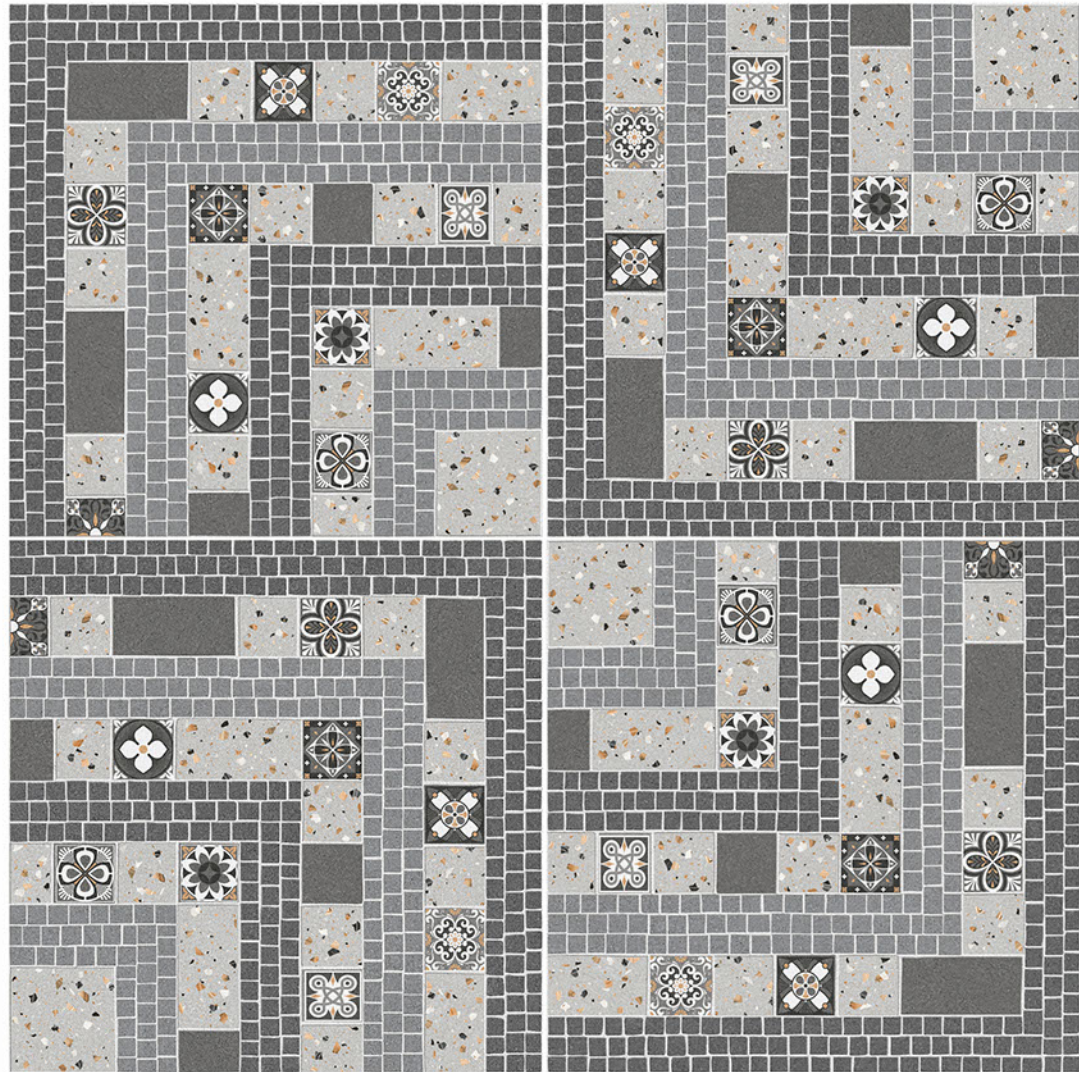


Rocken 11

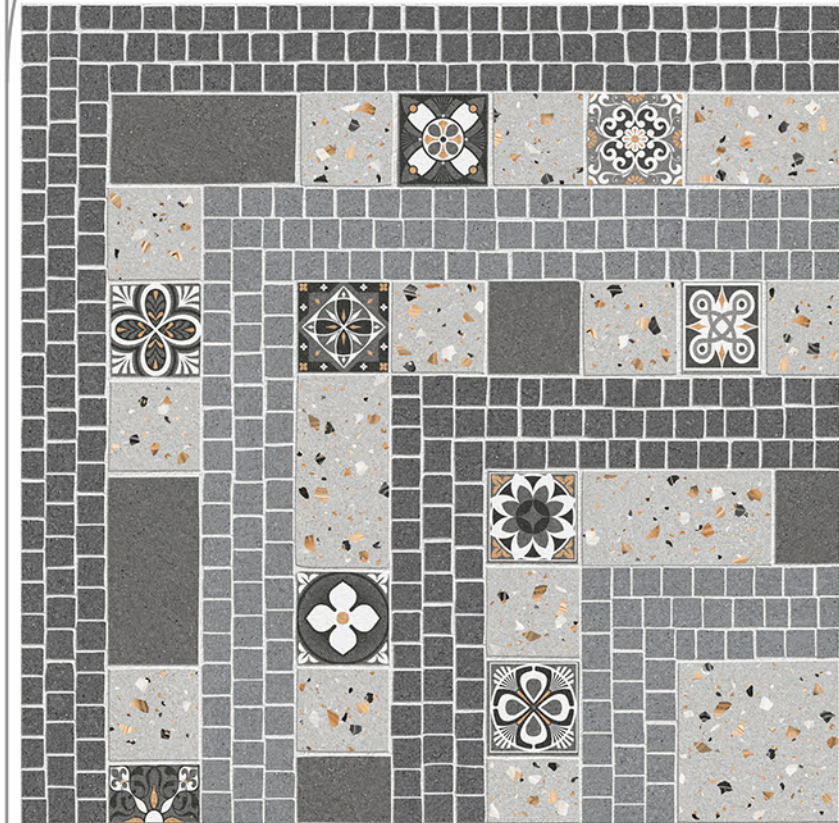
Series
Rocken

Size
600x600mm

Finish
Matt



OUT
DOOR
Collection



Rocken 12

Welcome Tiles Quality Standards

Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles. Group BIa ($E_b \leq 0.5\%$)

Technical Feature	Test Method	Requirements		Our Values	
		%	mm	%	mm

A. Dimensions and Surface Quality

Length and Width	UNI EN ISO 10545-2	$\pm 0.6\%$	± 2.0	$\pm 0.20\%$	± 1.0
Thickness		$\pm 5.0\%$	± 0.5	$\pm 5.00\%$	± 0.5
Straightness of Sides		$\pm 0.5\%$	± 1.5	$\pm 0.20\%$	± 1.0
Rectangularity		$\pm 0.5\%$	± 2.0	$\pm 0.20\%$	± 1.2
Surface Flatness					
a) Centre curvature		$\pm 0.5\%$	± 2.0	$\pm 0.20\%$	± 1.0
b) Edge curvature		$\pm 0.5\%$	± 2.0	$\pm 0.20\%$	± 1.0
c) Warpage	$\pm 0.5\%$	± 2.0	$\pm 0.20\%$	± 1.0	
Surface Quality		A minimum of 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of tiles.		Compliant	

B. Physical Properties

Water Absorption	UNI EN ISO 10545-3	$E_b \leq 0.5\%$ Individual maximum : 0.6% (absorbed water mass)	$E_b \leq 0.1\%$ (absorbed water mass)
Breaking Strength		Min. 1300 N	≥ 1700 N
Modulus of Rupture	UNI EN ISO 10545-4	Average minimum 35 N/mm ² Individual minimum 32 N/mm ²	≥ 37 N/mm ²
Frost Resistance	UNI EN ISO 10545-12	Required	Compliant
Coefficient of Linear Thermal Expansion From Ambient Temperature to 100°C	UNI EN ISO 10545-8	Required	6×10^{-6} K ⁻¹ max
Scratch Hardness (Mohs scale)	EN 101	Declared by the producer	3 to 6 Depends on Finish & Color
Crazing Resistance	UNI EN ISO 10545-11	Declared by the producer	Cycle Pass

C. Chemical Properties

Resistance to Staining	UNI EN ISO 10545-14	Minimum Class 3	5
Resistance to Household Chemicals and Swimming Pool Salts		Minimum GB	GA
Resistance to Low Concentrations of Acids and Alkalis	UNI EN ISO 10 45-13	To be reported	GLA
Resistance to High Concentrations of Acids and Alkalis		To be reported	GHA

Note: Colours shown are as accurate as the limitations of the printing results on paper are possible. Prospective customers are advised to inspect a sample of the tile before placing the order. Every effort has been taken to ensure the accuracy of the information given. However, the company reserves its right to change/alter the specifications without any prior notice. Sometime shade variation or size variation may occur, as this is inherent property of ceramic tile industry. Before fixing the tiles, all are advised to follow the laying instructions printed on the corrugated box of the tile. Company does not take/carry any responsibility of what so ever nature, once tiles are laid.

Packing Details

Size in (mm)	No. of Pcs/box	Coverage in (m ²) / Box	Thickness in mm (Approx)	Weight (kg) / Box	Total (m ²)/1x20ft FCL
600X600	3	1.08	12	28	1036.8





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